



LAB-PAK

Tape Closure Instructions

Step 1: Square up container inserting bottom minor flaps followed by bottom major flaps.

Step 2: Apply 2 strips of 3M #375 (48mm) clear tape or HyStik #970 (3") clear filament tape along center seam with each piece offset by 1 inch and extending a minimum 2" over the edge.

Step 3: Apply 2 strips of 3M #375 (48mm) clear tape or HyStik #970 (3") clear filament tape along outside edges extending a minimum of 2" over the edge creating a "H" style pattern.

Step 4: Apply 2 strips of 3M #375 (48mm) clear tape or HyStik #970 (3") clear filament tape per STEP 2; however, perpendicular to center seam extending 2" over the edge.

Step 5: Insert poly liner bag and stretch around the container interior walls until firmly in place.

Step 6: Fill the container (bag) with material.

Step 7: Gather and twist one full revolution top of the bag until closed tightly to secure the material and seal the bag with a minimum of 6-3/8" cable tie (zip tie).

Step 8: Insert top minor flaps followed by top major flaps.

Step 9: Apply 2 strips of 3M #375 (48mm) clear tape or HyStik #970 (3") clear filament tape along center seam with each piece offset by 1 inch and extending a minimum of 2" over the edge.

Step 10: Apply 2 strips of 3M #375 (48mm) clear tape or HyStik #970 (3") clear filament tape along outside edges extending a minimum of 2" over the edge creating a "H" style pattern.

Step 11: Apply 2 strips of 3M #375 (48mm) clear tape or HyStik #970 (3") clear filament tape per STEP 2; however, perpendicular to center seam extending 2" over the edge.