



## HSC Haz Box Closure Instructions

1. Square up box
2. Nail bottom flap A into top deck boards with 6 nails.
3. Fold in bottom flaps B & C.
4. Fold in flap D & position box in upright position.
5. Insert poly liner.
6. When full, cinch liner & twist.
7. Secure liner closed with 2" 3M #375 packing tape or HyStik #970 (3") clear filament tape (min. 12" long)
8. Place Lid on the Top of the Box
9. Secure Box & Lid to pallet by placing (2) 1/2" plastic straps in area designated on the lid.
10. Tighten plastic straps to fullest extent using plastic strap hand closure tool.