



4 Wall Closure Instructions

1. Square up Box.
2. Nail bottom flap A into top deck boards with 6 1 3/4" plastic cap nails as shown in diagram 1 on box.
3. Fold in bottom flaps B & C.
4. Fold in flap D & position box in upright position.
5. Insert Poly Liner.
6. When full, gather liner and twist.
7. Secure with (1) 12" strip (min) of 3M #375 (48MM) clear plastic tape or HyStik #970 (3") clear filament tape.
8. Two (2) strips of 3M #375 (48 mm) clear plastic tape or HyStik #970 (3") clear filament tape offset by 1/2" on center seam with 4" minimum overhang. Two (2) strips of 3M #375 (48 mm) clear plastic tape or HyStik #970 (3") clear filament tape offset by 1/2" perpendicular to center seam with 4" minimum overhang creating a "+" sign pattern. One (1) strip of 3M #375 (48 mm) clear plastic tape or HyStik #970 (3") clear filament tape each along top edge on opposite sides.