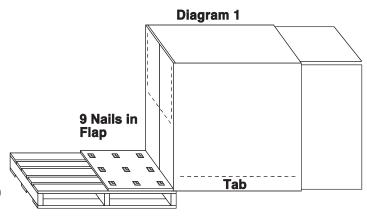




SET UP & CLOSURE INSTRUCTIONS

- 1. SQUARE UP BOX
- 2. NAIL BOTTOM FLAP A WITH 9 NAILS AS SHOWN IN DIAGRAM 1
- 3. FOLD IN BOTTOM FLAP B
- 4. FOLD IN FLAPS C & D AND POSITION BOX IN UPRIGHT POSITION
- **5. INSERT POLY LINER**
- 6. WHEN FULL, CINCH LINER & TWIST CLOCK-WISE ONE FULL REVOLUTION
- 7. SECURE LINER CLOSED WITH 2" WIDE 3M #375 PACKING TAPE (MIN. 12" LONG)
- 8. SEAL TOP OF BOX ALONG CENTER SEAM WITH 3 STRANDS OF 2"
 WIDE 3M #375 PACKING TAPE (MIN. OVERHANG OF 6" DOWN EACH SIDE OF BOX)
- 9. SECURE THE IBC TO THE PALLET USING (4) 3/4" STEEL STRAPS POSITIONING
- 2 PARALLEL TO THE PALLET ENTRY AND 2 PERPENDICULAR.







HEAVYWEIGHT HAZ